

TECHNICAL DATA

AUTOGLOW BASE COAT METALLIC / PEARL / SOLID

EF / DF - LINE

Chemical base : Acrylic Base

Material	<p>Autoglow</p> <ul style="list-style-type: none"> - Base Coat Metallic : EF95 - Line - Base Coat Metallic Semi Pearl : EF89 - Line - Base Coat Pearl / Mica : EF88 - Line - Base Coat Solid : DF95 - Line
General Qualities	<p>Autoglow Basecoat which must be finishes with 2-pack clear coats. The system provides an exceptional optical effect, high durability, resistance to chemicals and gloss retention.</p>
Substrates	<p>Combined with suitable primer on : steel, aluminium, plastic, polyester, old paint coats not sensitive to solvent</p>
Undercoats	<p>Depend on substrate :</p> <p>PGP6.0500 for plastic PR207 for Aluminium PR206 for steel</p>
Finishing Material	<p>All 2-pack Clear coats CC4010 / CC3010 / CC2010 / CC2080</p>
Application Data <ul style="list-style-type: none"> - Mixing Ratio - Viscositas Spray - Spray gun iwata - Patern - Space - Fluid delivery - Husky presure - Tem. Room - Spray coats - Dry Film Thickness - Flass-off - Drying time 	<p>1:1 basecoats : thinner VS41 - 0391</p> <p>10 - 11"NK2</p> <p>1.3 mm</p> <p>20 - 30 cm</p> <p>20 - 30 cm</p> <p>110 - 180 cc/mnt</p> <p>2.5 - 3 bar</p> <p>28 - 32°C</p> <p>2 - 3 coats (depend on colour)</p> <p>20 - 25 µm</p> <p>5 - 10 mnt</p> <p>30 mnt at 80°C</p>
Storage Life	<p>min. 2 years (Under normal storage conditions and unopened tins).</p>