

AUTOGLOW EPOXY PRIMER FILLER FAST DRY

PR206

Chemical base : Epoxy 2 (two) Pack

Colour	LIGHT GREY																											
Material	Epoxy Primer Filler Fast Dry : PR206 Epoxy Hardener : HD205 Epoxy Thinner : VS41.0317																											
General Qualities	<ul style="list-style-type: none"> - Two pack epoxy resin material which combines the properties of primer and filler - Good adhesion and good body with good corrosion protection. - Give good gloss to finish coat - Fast Dry 																											
Substrates Preparation	<table border="0"> <tr> <td>Cleaning</td> <td>Sanding</td> <td>Next Cleaning</td> </tr> <tr> <td>Old Paint CS20 - 0305</td> <td>P 600 - 800</td> <td>CS20 - 0305</td> </tr> <tr> <td>OEM Spare Parts CS20 - 0305</td> <td>P 600 - 800</td> <td>CS20 - 0305</td> </tr> <tr> <td>TPA Acrylic Lacquer Don't use</td> <td></td> <td></td> </tr> <tr> <td>Steel Plate CS20 - 0305</td> <td>P 80 - 150</td> <td>CS20 - 0305</td> </tr> <tr> <td>Zinc Plated Steel CS20 - 0305</td> <td></td> <td>CS20 - 0305</td> </tr> <tr> <td>Aluminium CS20 - 0305</td> <td>P 600 - 800</td> <td>CS20 - 0305</td> </tr> <tr> <td>Fiberglass CS20 - 0305</td> <td>P 320 - 400</td> <td>CS20 - 0305</td> </tr> <tr> <td></td> <td>CS20 - 0305 = Silicon Remover</td> <td></td> </tr> </table>	Cleaning	Sanding	Next Cleaning	Old Paint CS20 - 0305	P 600 - 800	CS20 - 0305	OEM Spare Parts CS20 - 0305	P 600 - 800	CS20 - 0305	TPA Acrylic Lacquer Don't use			Steel Plate CS20 - 0305	P 80 - 150	CS20 - 0305	Zinc Plated Steel CS20 - 0305		CS20 - 0305	Aluminium CS20 - 0305	P 600 - 800	CS20 - 0305	Fiberglass CS20 - 0305	P 320 - 400	CS20 - 0305		CS20 - 0305 = Silicon Remover	
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Additional Tips	<ul style="list-style-type: none"> - For good result, coating PR 206 has to force dry by oven 80°C x 30 min. - By air drying needed 1 hour 																											
Usage	As Primer and or filler																											
Mixing Ratio	<p>100 parts by volum PR 206 25 parts by volume HD 205 50 parts by volume VS41 - 0317</p> <p>Note : if short of thinner can use Thinner PU for adjustment</p>																											
Pot Life (30°C)	5 Hours (double viscosity)																											
Application viscosity	<table border="0"> <tr> <td>DIN 4 at 30°C</td> <td>: 12 - 14 second</td> </tr> <tr> <td>NK2 at 30°C</td> <td>: 11 - 13 second</td> </tr> </table>	DIN 4 at 30°C	: 12 - 14 second	NK2 at 30°C	: 11 - 13 second																							
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Spray coats Layer thickness	2 coats (30 - 40 micron)																											
Drying time at 30° C at 80° C	<p>30 minutes (touch dry) 30 minutes</p>																											
Sanding	<p>As Primer : P 320 - 400 As Filler : P 600 - 800</p>																											
Attention	This package contains volatile and flammable solvent and when using this paint need adequate ventilation It is recommended to wear safety tools																											