

**TECHNICAL DATA**
**AUTOGLOW DEMPUL BPO FAST DRY**
**DS10000000**
**Chemical base : Unsaturated Polyester ( UP )**

<b>Colour</b>	DS10000000 : Light Grey HD101 Hardener : Red																											
<b>Material</b>	Polyester Putty : DS10000000 Hardener Red Pasta ( BPO ) : HD101																											
<b>General Qualities</b>	<ul style="list-style-type: none"> <li>- Excellent adhesion on metal surface</li> <li>- Quick drying and easy sanding</li> <li>- Easy to apply on Zinc Plate, Aluminum, Wood and Fiberglass</li> <li>- Heat Resistant up to 100°C for 30 minutes</li> </ul>																											
<b>Persiapan Permukaan</b>	<table style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th style="width: 33%;">Cleaning</th> <th style="width: 33%;">Sanding</th> <th style="width: 33%;">Next Cleaning</th> </tr> </thead> <tbody> <tr> <td>Old Paint CS20 - 0305</td> <td>P 80 - 150</td> <td>CS20 - 0305</td> </tr> <tr> <td>OEM Spare Parts CS20 - 0305</td> <td>P 150 - 240</td> <td>CS20 - 0305</td> </tr> <tr> <td>TPA Acrylic Lacquer Don't use</td> <td></td> <td></td> </tr> <tr> <td>Steel Plate CS20 - 0305</td> <td>P 80 - 150</td> <td>CS20 - 0305</td> </tr> <tr> <td>Zinc Plated Steel CS20 - 0305</td> <td>P 180 - 240</td> <td>CS20 - 0305</td> </tr> <tr> <td>Aluminium CS20 - 0305</td> <td>P 80 - 150</td> <td>CS20 - 0305</td> </tr> <tr> <td>Fiberglass CS20 - 0305</td> <td>P 150 - 240</td> <td>CS20 - 0305</td> </tr> <tr> <td>Wood CS20 - 0305</td> <td>P 80 - 150</td> <td>CS20 - 0305</td> </tr> </tbody> </table> <p>CS20 - 0305 = Silicon Remover</p>	Cleaning	Sanding	Next Cleaning	Old Paint CS20 - 0305	P 80 - 150	CS20 - 0305	OEM Spare Parts CS20 - 0305	P 150 - 240	CS20 - 0305	TPA Acrylic Lacquer Don't use			Steel Plate CS20 - 0305	P 80 - 150	CS20 - 0305	Zinc Plated Steel CS20 - 0305	P 180 - 240	CS20 - 0305	Aluminium CS20 - 0305	P 80 - 150	CS20 - 0305	Fiberglass CS20 - 0305	P 150 - 240	CS20 - 0305	Wood CS20 - 0305	P 80 - 150	CS20 - 0305
Cleaning	Sanding	Next Cleaning																										
Old Paint CS20 - 0305	P 80 - 150	CS20 - 0305																										
OEM Spare Parts CS20 - 0305	P 150 - 240	CS20 - 0305																										
TPA Acrylic Lacquer Don't use																												
Steel Plate CS20 - 0305	P 80 - 150	CS20 - 0305																										
Zinc Plated Steel CS20 - 0305	P 180 - 240	CS20 - 0305																										
Aluminium CS20 - 0305	P 80 - 150	CS20 - 0305																										
Fiberglass CS20 - 0305	P 150 - 240	CS20 - 0305																										
Wood CS20 - 0305	P 80 - 150	CS20 - 0305																										
<b>Finishing Material</b>	<ul style="list-style-type: none"> <li>- Epoxy Primer Filler Fast Dry PR206</li> <li>- Nitrocellulose PGM6/PGS6 - Line</li> <li>- PU Acrulic Enamel DA21 - Line</li> <li>- Base Coat EF / DF - Line</li> <li>- Clear PU CC704/CC2010/CC2080 CC10</li> </ul>																											
<b>Additional Tips</b>	<ul style="list-style-type: none"> <li>- Remove old paints, rust, dirt, oil etc. from the surface</li> <li>- Mix well putty with 2 - 3% BPO hardener</li> <li>- Apply a thin layer then build it</li> <li>- Sanding after complete drying</li> </ul>																											
<b>Usage</b>	As Putty																											
<b>Mixing Ratio</b>	100 parts by weight DS10000000 2-3 parts by weight HD101																											
<b>Pot Life (30°C)</b>	6 - 8 min																											
<b>Sanding</b>	Dry Sanding System, 25-30 min after finish layer P 180 - 240																											
<b>Attention</b>	This package contains volatile and flammable solvent and when using this product need adequate ventilation It is recommended to wear safety tools																											